



New York Center for Research, Economic Advancement, Technology, Engineering and Science

Albany 300mm Fab Facilities and Technology

Brett Baker-O'Neal (bbaker-oneal@sunypoly.edu), Frank Tolic (ftolic@sunypoly.edu)



New York Center for Research, Economic Advancement, Technology, Engineering and Sciences

Mission

- NY CREATES accelerates next generation semiconductor technology research and develops the workforce to support the innovation economy

Infrastructure and Ecosystem

- 20+ year history of public-private R&D partnerships & investment
- Capital investment in excess of \$15 billion
- 100k+ sq ft of 300mm cleanroom fabs – CSR, AMAT META, TEL TTCA

Partners



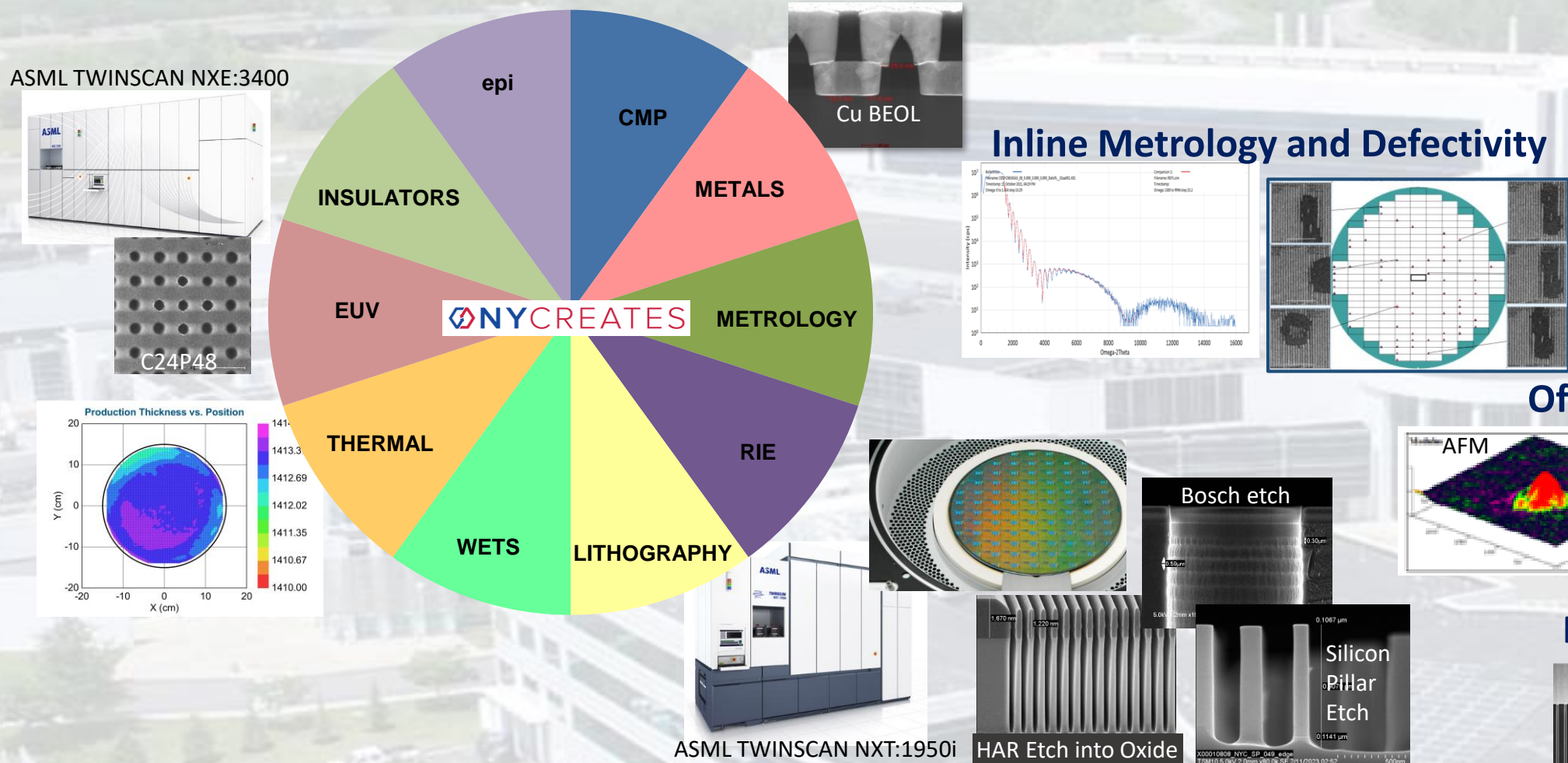
Technology Enablement

- Logic node range: 2nm nanosheet transistors → 65nm Photonics derivatives
- Novel memory, neuromorphic computing, quantum computing
- Heterogeneous Integration and Packaging

Engagement Models

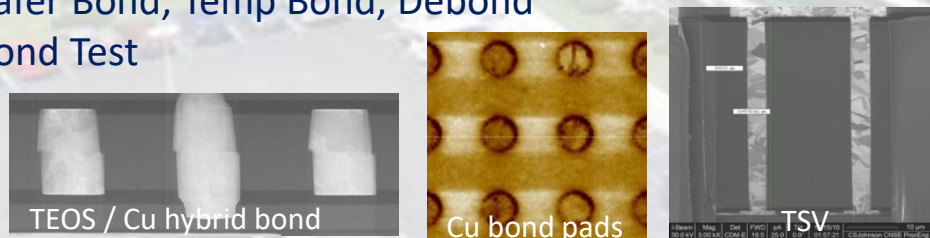
- Development Agreement, Development Associates, Wafer Processing
- Custom Fabrication, Test Evaluation, Product and Services Purchase

300mm Si Fab Capabilities – Full-flow FEOL and BEOL

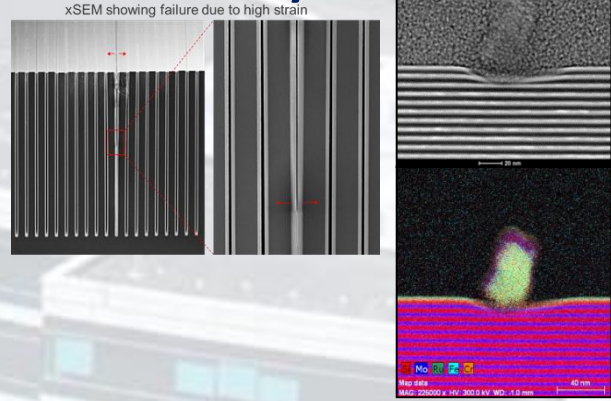


Heterogeneous Integration (HI) Fab Center

- Fusion Bond, Die-to-Wafer Bond, Temp Bond, Debond
- Post-bond Grind and Bond Test
- Bump Metallization
- TSV integration

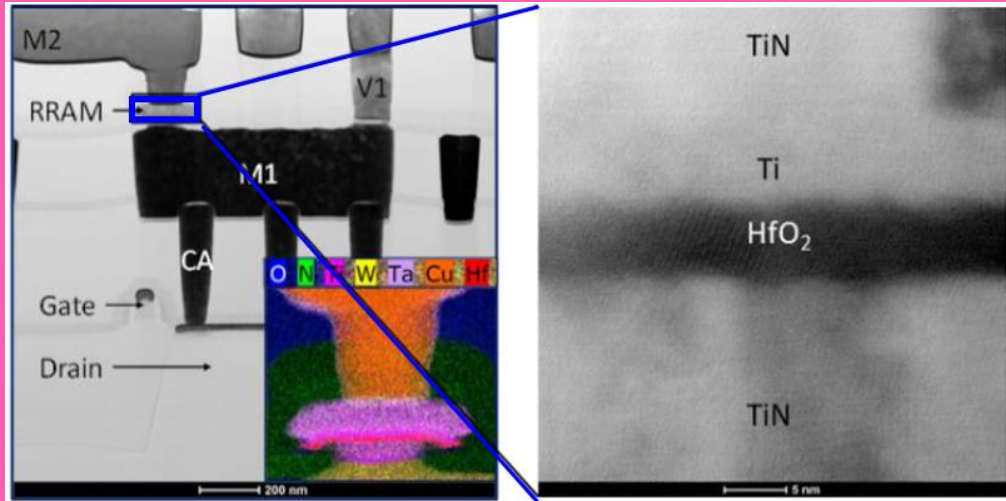


Failure Analysis



ReRAM

TEM of 1T1R integration of HfO₂ RRAM devices and inset of EDX compositional analysis of ReRAM stack

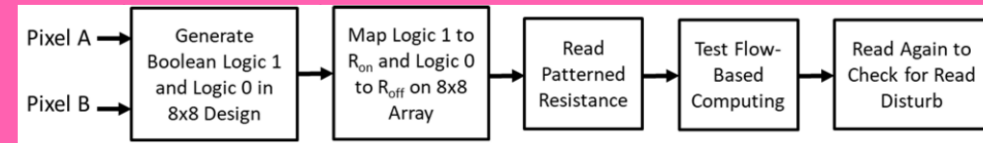


J. Hazra, M. Liehr, K. Beckmann, S. Rafiq and N. Cady
2020 IEEE International Integrated Reliability Workshop (IIRW)

CMOS/RRAM Hardware *In-memory Computing*

- Used 8x8 1T1R arrays to perform flow-through computing for image pixel comparison / edge detection.
- Bitwise comparison of pixels results in robust image edge detection in both simulation and experimentally on 1T1R arrays.

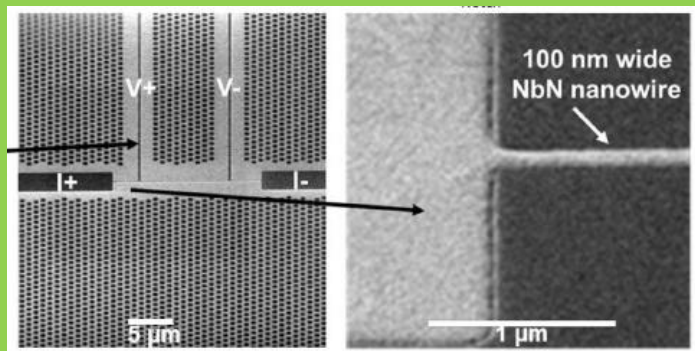
Pixel Comparison in 8x8 1T1R Array



S. Rafiq, J. Hazra, M. Liehr, K. Beckmann, M. Abedin, J.S. Pannu, S.K. Jha, N.C. Cady.
Accepted - IEEE Transactions on Circuits and Systems – April 2021

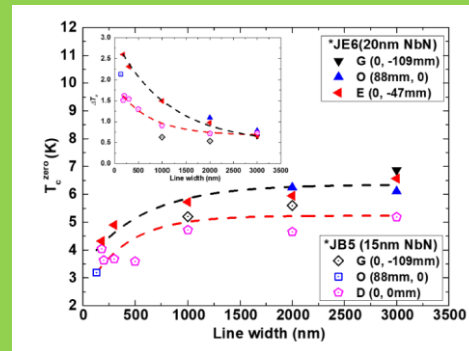


Superconducting and Quantum Computing



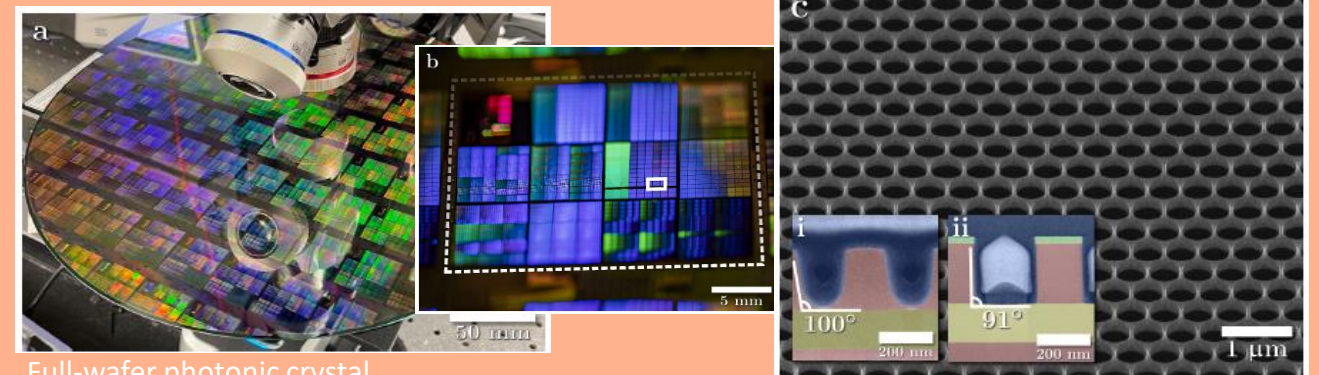
NbN devices for 4-probe measurement at cryogenic temperatures

Soumen Kar, et. al., TRANSACTIONS ON APPLIED SUPERCONDUCTIVITY, VOL. 33, NO. 5, AUGUST 2023



Cryogenic T_c Measurements

Photonic Crystal Fabrication



Full-wafer photonic crystal fabrication in an optimized 300 mm foundry process. A wafer contains 64 complete reticles.

Christopher L. Panuski, *Nat. Photon.* 16, 834–842 (2022)

Millions of inverse designed PhC cavities. The before (i) and after (ii) false-color (blue: metal II; red: silicon; yellow: silicon dioxide; green: etch mask) transmission electron microscope cross-sections show how process optimization enables high-quality PhC lattices.

THANK YOU

Brett Baker-O'Neal, NY CREATES, Development Engineering, bbaker-oneal@sunypoly.edu

Frank Tolic, NY CREATES, Business Development, ftolic@sunypoly.edu



WWW.NY-CREATES.ORG